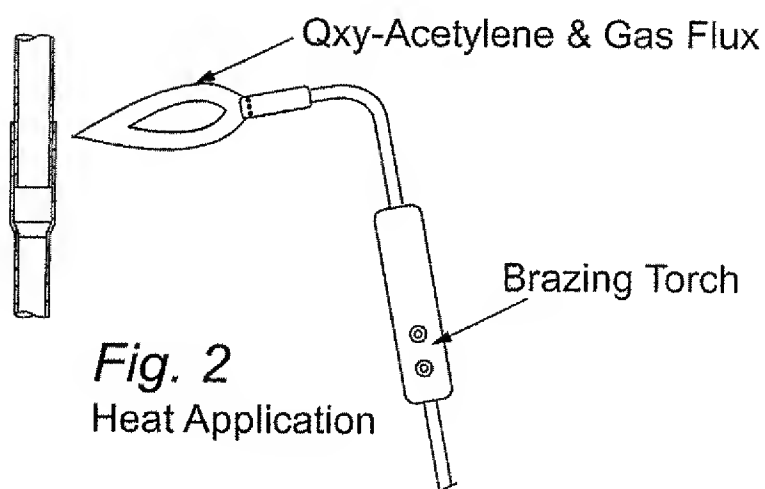


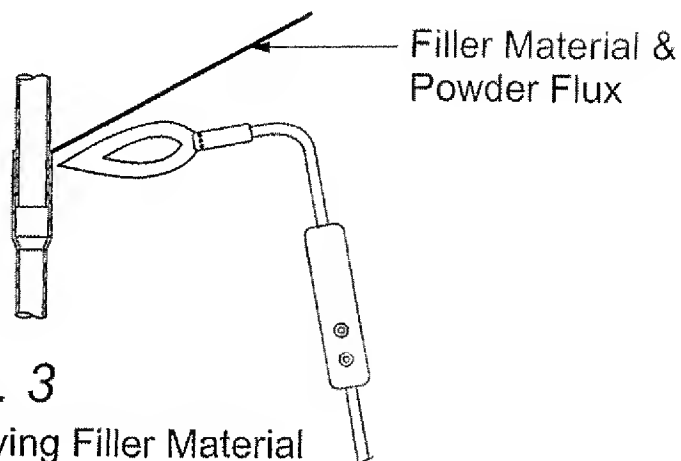
*Fig. 1*

Tubes Assembled Prior to  
Heat Application



*Fig. 2*

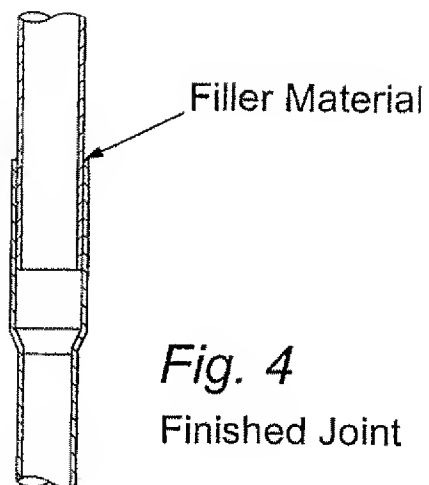
Heat Application



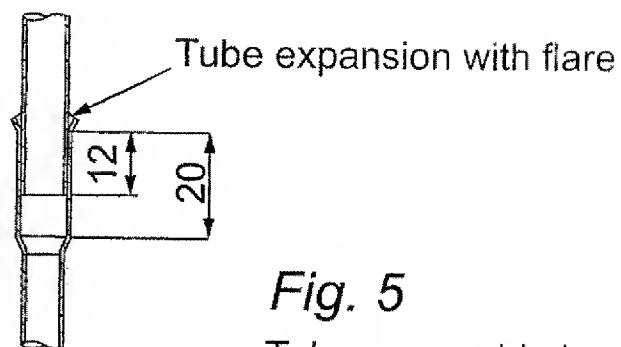
*Fig. 3*

Applying Filler Material

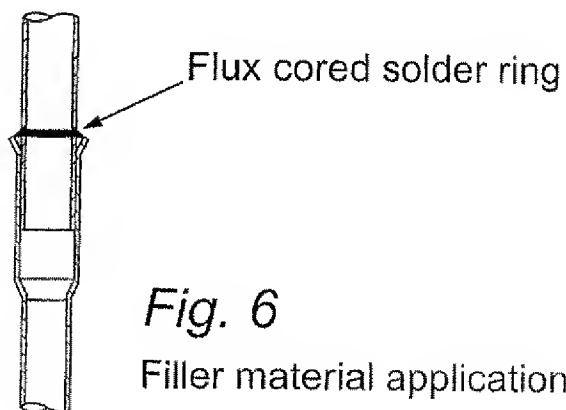
2 / 3



*Fig. 4*  
Finished Joint



*Fig. 5*  
Tubes assembled  
prior to heat application



*Fig. 6*  
Filler material application

3 / 3

